FINISHES

General Information

EC 97912-067

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

FOR #14 CLEAR FINISH USE SAME PRICING AS #40 DARK BRONZE.

USE #29 BLACK PRICES SHOWN IN INDEX AND PRICE LIST, ALLOW EXTRA DELIVERY TIME FOR THESE FINISHES.

MATERIAL/FINISH CODE IDENTIFICATION

REFER TO PAGE 18 THRU 20 FOR PAINT FINISH CODE IDENTIFICATION.

KAWNEER NO.	COLOR	PROCESS DESCRIPTION & MATERIAL	SPECIFICATION	OTHER COMMENTS	
CLEAR ANODIZED FINISHES					
#14	CLEAR	Anodized Aluminum	AA-M10C21A41 / AA-M45C22A41	Architectural Class I (.7 mils minimum)	
#17	CLEAR	Anodized Aluminum	AA-M10C21A31	Architectural Class II (.4 mils minimum)	
PERMANODIC® COLO	PERMANODIC® COLOR FINISHES				
#29	BLACK	Anodized Aluminum	AA-M10C21A44	Architectural Class I (.7 mils minimum)	
#40	DARK BRONZE	Anodized Aluminum	AA-M10C21A44 / AA-M45C22A44	Architectural Class I (.7 mils minimum)	
ADDITIONAL FINISHE	ADDITIONAL FINISHES				
#00	UNSPECIFIED	Unspecified			
#10	RAW ALUMINUM	Unfinished-Aluminum	N/A		
#35	PRIMED	Steel			
#44	BRONZE	Oil Rubbed Bronze	US 10B	Kawneer Push/Pull Option	
#45	STAINLESS STEEL	Polished Stainless Steel	US 32	Kawneer Push/Pull Option	
#46	STAINLESS STEEL	Satin Stainless Steel	US 32D	Kawneer Push/Pull Option	
#47	BRIGHT BRASS	PVD (Stainless Steel)	PVD (US 3)	Kawneer Push/Pull Option	

NOTE: COLOR MATCH LIMITED TO COMMERCIAL TOLERANCE PER AAMA 611 "VOLUNTARY SPECIFICATION FOR ANODIZED ARCHITECTURAL ALUMINUM".

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FINISHES

EC 97912-067

FOR #22 KYNAR FINISHES SHOWN BELOW, USE #40 DARK BRONZE PRICES SHOWN IN INDEX AND PRICE LIST. ALL OTHER PAINTED FINISHES MUST BE FACTORY PRICED.

MATERIAL/FINISH CODE IDE	NTIFICATION		
KAWNEER NO.	COLOR	VENDOR NO.	PRICE GROUP
#22 ⁽¹⁾	PERMAFLUOR® (70% FLUOROPOLYMER)		
	Antique Bronze	UC100027	
	Black	UC109846	
	Bone White	UC109880	
	Boysenberry	UC109861	
	Charcoal	UC109852	
	Classic Bronze	UC109850	
	Colonial White	UC109909	USE #40 LIST PRICE. USE
	Dark Ivy	UC109860	PREVAILING SEF MULTIPLIERS.
	Dove Gray	UC109848	
	Hartford Green	UC109881	
	Medium Bronze	UC109862	
	Military Blue	UC109851	
	Redwood	UC109986	
	Sandstone	UC109856	
	Sea Wolf	UC109855	
#22 ⁽²⁾	PERMACOAT® POWDER PAINT (STANDARD)		
	Antique Bronze	ORSL 42949	
	Black	ORSL 10516	
	Bone White	PCTT89278	
	Brick Red	ORSM 60775	
	Charcoal	ORSL 71873	
	Claret Red	ORSL 61109	
	Classic Bronze	ORSL 42952	
	Dark Green	ORSL 31479	
	Deep Blue	ORSL 21018	
	Dove Gray	ORSL 71889	
	Hartford Green	ORSM 31006	USE #40 LIST PRICE. USE
	Interstate Green	ORSL 31474	PREVAILING SEF MULTIPLIERS.
	lvory	ORSL 42939	
	Java Brown	ORSL 42963	
	Light Gray	ORSL 71885	
	Medium Blue	ORSL 21030	
	Medium Bronze	ORSL 42955	
	Powder Midnight Blue	PCST59103	
	Milk White	ORSL 81249	
	Redwood	ORSL 61102	
	Sandstone	ORSL 42942	
	Sea Wolf	ORSL 42945	
	Smoke Gray	ORSL 71880	
(2)	PERMACOAT® POWDER PAINT (ADDITIONAL)		
	Atlantic Gray	ORSL 71870	
	Boysenberry	ORSL 61105	
	Dark Ivy	ORSL 31466	
	Light Green	ORSL 31470	USE #40 LIST PRICE. USE
	Military Blue	ORSL 21026	PREVAILING SEF MULTIPLIERS.
	Night Hawk Gray	ORSL 71877	
	Sepia Brown	ORSL 42958	
	Summer Yellow	PCTT39218	

Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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General Information

EC 97912-067 FINISHES

FOR #22 KYNAR FINISHES SHOWN BELOW, USE #40 DARK BRONZE PRICES SHOWN IN INDEX AND PRICE LIST. ALL OTHER PAINTED FINISHES MUST BE FACTORY PRICED.

KAWNEER NO.	COLOR	VENDOR NO.	PRICE GROUP
#22 ⁽¹⁾	PERMADIZE® (50% KYNAR)		
	Arctic Blue	789G028	
	Black (simulates #29 anodize)	789G035	
	Burgundy Metallic	789G026	
	Champagne	379A1455	
	Champagne Rose	789G019	
	Classic Copper	789G024	
	Dark Bronze (simulates #40 anodize)	379A1456	
	Gold	379A1451	
	Hartford Mist	789G017	USE #40 LIST PRICE. USE
	Light Sequin (simulates #14/#17 anodize)	379A1453	PREVAILING SEF MULTIPLIER
	Mediterranean Mist	789G021	
	Medium Bronze	379A1457	
	Metallic Brick	789G025	
	Platinum Ice	789G027	
	Sapphire Ice	789G016	
	Sterling Gray	789G018	
	Terra Cotta Metallic	789G023	
	Tropical Jade	789G022	
#27	STANDARD 2 COAT FLUROPON®		
	Standard Kynar Paint	Valspar	Factory Priced
#23	FLUOROPOLYMER PAINT		
	Custom Kynar Purchased	Valspar/P.P.G.	Factory Priced
#24	FLUOROPOLYMER PAINT		
	Exotic Kynar Purchased	Valspar/P.P.G.	Factory Priced
#25	FLUOROPOLYMER PAINT		
	Exotic-XL Kynar Purchased Paint	Valspar/P.P.G.	Factory Priced
#90	ALL OTHER PAINT		
	Customer Specified	Customer Specified	Factory Priced

NOTES:

ALL PAINTS LISTED AS KAWNEER FINISH NUMBER 22, 23, 24, 25, AND 27 ARE MINIMUM 70% PVDF (POLYVINYLDINE FLUORIDE) RESIN, AND MEET AAMA 2605 SPECIFICATION. 50% KYNAR FINISHES (PERMADIZE®), LISTED AS NUMBER 22 FINISH CODES, MEET AAMA 2604. PERMACOAT® (NON-KYNAR) LISTED AS NUMBER 22 FINISH CODE MEETS AAMA 2604.

BRAKING OF FLAT SHEET THAT HAS BEEN PAINTED MAY CAUSE CRAZING.

KAWNEER STANDARD OFFSET PIVOT PAINT CHARGE:

SELLER OFFERS THE OPTION OF KAWNEER STANDARD PAINTED OFFSET PIVOTS. SEE SECTIONS A1, A2, A4, A7, A9, AND A11 FOR PRICING. FOR SERVICE/REPLACEMENT PARTS ONLY, AND NOT WHEN ORDERED WITH DOORS, THE FOLLOWING CHARGES APPLY:

(1) FOR STANDARD STOCK PAINT FINISHES USE PART #138036 AT \$250.00 NET SETUP CHARGE PER ORDER.

⁽²⁾ FOR POWDER PAINT FINISHES USE PART #138037 AT \$500.00 NET SETUP CHARGE PER ORDER.



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FINISHES EC 97912-067

·	DOOR FINISH	DOOR FINISH	DOOR FINISH	DOOR FINISH
	#14 CLEAR ANODIZED #17 CLEAR ANODIZED	#40 DK. BRONZE	#29 BLACK	#22 PAINTED #27 PAINTED
STANDARD PUSH/PULL OFFERI	NGS		<u>'</u>	
Architects Classic CO-9 Pulls, CO-12 Pulls, CPN Pulls, CP Push Bars, CP-II Push Bars	Clear Anodized or Customer Specified*	Bronze Anodized or Customer Specified*	Black Anodized or Customer Specified*	Customer Specified*
STANDARD HINGING OFFERING	S			
Butt Hinges Tuffline	Dull Chrome	Black Kalcolor	Black Kalcolor	Dull Chrome or Black Kalcolor Customer Specified
All other Entrances	Stainless Steel with Powder Coat Paint #17 (LS) Clear	Stainless Steel with Powder Coat Paint #29 (90P) Black/Bronze	Stainless Steel with Powder Coat Paint #29 (90P) Black/Bronze	Clear (LS) or Black/Bronze (90P) Customer Specified
Continuous Geared Hinge	Clear Anodize	Bronze Anodized	Black Anodized	Customer Specified as Anodize or Special Order as Painted to Match Door
Offset Pivots K-STD Top & Btm	Powder Coat Paint in #17 Clear	Powder Coat Paint in #40 Bronze	Powder Coat Paint in #29 Black	Powder Coat Paint Clear, Bronze or Black Customer Specified
Intermediate K-STD	Powder Coat Paint in #17 Clear	Powder Coat Paint to Match Bronze Anodize	Powder Coat Paint to Match Black Anodize	Powder Coat Paint Clear, Bronze or Black Customer Specified
Ives / M-19	Painted to Match Clear Anodize	Lacquer Coated or Oil Rubbed Bronze	Lacquer Coated or Oil Rubbed Bronze	Customer Specified Clear or Bronze
STANDARD LOCK/EXIT OFFERIN	NGS			
Exit Devices Housings Crash Bars Astragal	Painted to Match Clear Anodize Anodized, Clear Anodized, Clear	Painted to Match Dk. Bronze Anodized, Dk. Bronze Anodized, Dk. Bronze	Painted Black Anodized, Dark Bronze Anodized, Black	Painted Clear, Bronze or Black Anodized Clear, Bronze or Black Anodized Clear, Bronze or Black
MS 1850, MS Hookbolt, Latch Lock, Electric Strike Face Plates Strikes	Clear Stainless Steel	Dark Bronze Stainless Steel	Black Stainless Steel	Painted to Match Door Stainless Steel
STANDARD LOCK ACCESSORY	OFFERINGS			
Cylinders/Thumbturns Cylinder Rings Scalp. Face & Thumbturn	Painted to Match Clear Anodized Anodized, Clear	Painted to Match Dark Bronze Anodize Anodized, Dk. Bronze	Painted to Match Black Anodize Anodized, Black	Painted Clear, Bronze or Black Anodized Clear, Bronze or Black
Flush Bolts	Painted to Match Clear Anodize	Painted to Match Dk. Bronze Anodize	Painted to Match Black Anodize	Painted Clear Dk. Bronze or Black
Latch Handle and Paddles AR4560 AR4565 AR4590	Satin Chrome Satin Chrome Anodized Clear Paddle w/ Black Body	Dark Bronze Dark Bronze Anodized Bronze Paddle w/ Black Body	Dark Bronze Dark Bronze Anodized Bronze Paddle w/ Black Body	Satin Chrome Satin Chrome Anodized Clear Paddle w/ Black Body
Exit Indicators	Painted to Match Clear Anodize	Painted to Match Dk. Bronze Anodize	Painted to Match Dk. Bronze Anodize	Painted Clear, or Dk. Bronze

AVAILABLE PUSH/PULL FINI	AILABLE PUSH/PULL FINISH OFFERINGS				
Finish Number	Finish Designation	CO-9 & CO-12 Pulls	CNP Pulls	CP & CP-II Push Bars	
14	Class I Clear Anodized	YES	YES	YES	
29	Class I Black Anodized	YES	YES	YES	
40	Class I Bronze Anodized	YES	YES	YES	
44	Bronze - US 10B	YES	NOT AVAILABLE	YES	
45	Stainless Steel - US 32	YES	NOT AVAILABLE	YES	
46	Stainless Steel - US 32D	YES	NOT AVAILABLE	YES	
47	Bright Brass - PVD (US 3)	YES	NOT AVAILABLE	YES	

